

G.E.T. S.M.A.R.T.

TO REDUCE WASTE

G



Glitch - Defect, scrap, rework

Parts not made to spec, breakage in the field
Spelling, grammar, math errors, no internet

E



Excess Processing - Too good, extra steps

Time spent going beyond customer spec
Busy work, more quiz questions without value

T



Transportation - Moving stuff around

Moving supply to or from storage, moving it again
Driving to school when students are staying home

S



Surplus - Product made without a buyer

Too many widgets, more storage, transportation
Increases all other forms of waste

M



Motion - People moving around

Needless movement of people, non value added
Crossing campus to retrieve a printout

A



Abilities - Untapped worker skills

Qualifications, improvement opportunities, ideas
People not challenged at their level, joy in learning

R



Reserve Supply - Excess raw materials

Excess inventory for production, increases costs
Buying unneeded supplies to maintain the budget

T



Time - Waiting, anyone or anything

A product spends 99% of its time waiting
Teachers wait for work, students wait for grades